

### Description

Pozzolith 322 N ready-to-use, liquid admixture is used for making more uniform and predictable quality concrete. It meets ASTM C 494/C 494M requirements for Type A water-reducing, Type B retarding, and Type D retarding and water-reducing admixtures.

### Applications

Recommended for use in:

- Prestressed concrete
- Precast concrete
- Reinforced concrete
- Shotcrete
- Lightweight or standard weight concrete
- Pumped concrete
- 4x4™ Concrete
- Pervious Concrete
- Rheodynamic® Self-Consolidating Concrete (SCC)

# POZZOLITH® 322 N

## Water-Reducing Admixture

### Features

- Reduced water content required for a given workability
- Normal setting characteristics

### Benefits

- Improved workability
- Reduced segregation
- Superior finishing characteristics for flatwork and cast surfaces
- Increased compressive and flexural strength

### Performance Characteristics

**Mix Data:** 400 lb/yd<sup>3</sup> (237 kg/m<sup>3</sup>) of Type I cement; slump 5 inches (125 mm); non-air-entrained concrete; concrete temperature 76 °F (24 °C); ambient temperature 74 °F (23 °C).

### Setting Time

Mix Design	Initial Set (h:min)	Difference (h:min)
Plain Concrete	5:20	REF
Pozzolith 322 N admixture @		
3 fl oz/cwt (195 mL/100 kg)	5:15	-0:05
5 fl oz/cwt (325 mL/100 kg)	5:40	+0:20
7 fl oz/cwt (460 mL/100 kg)	6:20	+1:00

### Compressive Strength

Mix Design	psi	7 Days			28 Days		
		MPa	%	psi	MPa	%	
Plain Concrete	2150	14.8	100	3070	21.2	100	
Pozzolith 322 N admixture @							
3 fl oz/cwt (195 mL/100 kg)	2820	19.4	131	3970	27.4	129	
5 fl oz/cwt (325 mL/100 kg)	3160	21.8	147	4100	28.3	134	
7 fl oz/cwt (460 mL/100 kg)	3190	22.0	148	4390	30.3	143	

*Note: The data shown is based on controlled laboratory tests. Reasonable variations from the results shown here may be experienced as a result of differences in concrete-making materials and jobsite conditions.*

Setting time of concrete is influenced by the chemical and physical composition of the basic ingredients of the concrete, the temperature of the concrete and the climactic conditions. Trial mixes should be made with job site materials to determine the dosage required for specified setting time and a given strength requirement.

# Product Data: POZZOLITH® 322 N

## Guidelines for Use

**Dosage:** Pozzolith® 322 N admixture is recommended for use within a range of 3-7 fl oz/cwt (195-460 mL/100 kg) of cement for most concrete mixtures using average concrete ingredients. Because of variations in job conditions and concrete materials, dosages other than the recommended amounts may be required. In such cases, contact your local BASF Construction Chemicals representative.

## Product Notes

**Corrosivity – Non-Chloride, Non-Corrosive:** Pozzolith 322 N admixture will neither initiate nor promote corrosion of reinforcing steel in concrete. This admixture does not contain intentionally-added calcium chloride or other chloride-based ingredients.

**Compatibility:** Pozzolith 322 N admixture may be used in combination with any BASF Construction Chemicals admixtures. When used in conjunction with other admixtures, each admixture must be dispensed separately into the mix.

## Storage and Handling

**Storage Temperature:** If Pozzolith 322 N admixture freezes, thaw at temperatures above 35 °F (2 °C) and completely reconstitute by mild mechanical agitation. **Do not use pressurized air for agitation.**

**Shelf Life:** Pozzolith 322 N admixture has a minimum shelf life of 18 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your BASF Construction Chemicals representative regarding suitability for use and dosage recommendations if the shelf life of Pozzolith 322 N admixture has been exceeded.

## Packaging

Pozzolith 322 N admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

## Related Documents

Material Safety Data Sheets: Pozzolith 322 N admixture.

## Additional Information

For additional information on Pozzolith 322 N admixture, contact your BASF Construction Chemicals representative.

*The Admixture Systems business of BASF Construction Chemicals is a leading provider of innovative additives for specialty concrete used in the ready mix, precast, manufactured concrete products, underground construction and paving markets throughout the NAFTA region. The Company's respected Master Builders brand products are used to improve the placing, pumping, finishing, appearance and performance characteristics of concrete.*

**BASF Construction Chemicals, LLC**  
Admixture Systems

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